# **POF** Series

# Plastic Optical Fibers

The plastic optical fibers of POF Series are suitable for use in applications such as contactless detecting, counting, controlling and positioning as well as scanning of micro objects at processing stations, feed and automatic systems.

- Big variety of optical fibers (reflected light and through-beam)
- Small sensing heads with different lines of sight (axial, anuglar, flexible)
- Trouble-free shortening of the plastic optical fibers
- Small bending radius, low weight
- Possible application in explosion-hazardous areas
- No interference by magnet or high-frequency fields (welding plants, switchgear et al.)
- Sturdy, flexible, vibration-proof
- For temperatures from -55°C to +80°C (or +350°C with HT type)







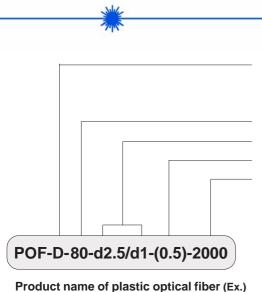
**Order Code** 

Our plastic optical fiber systems consist of an opto-electronic fiber optic sensor (e.g. SPECTRO-1-POF, SPECTRO-1-POF-IR, SPECTRO-3-POF-SLA, SPECTRO-3-POF-SLE) as well as a plastic optical fiber with sensor head. The principle of operation is similiar to a through-beam sensor or a diffuse reflection sensor.

The opto-electronic fiber optic sensor includes transmitter, receiver, evaluation electronics and amplifier. It uses e.g. white light or IR light, which is transmitted through the fiber by the priniciple of total reflection (see figure "reflection inside a plastic optical fiber").

We offer a wide choice of sensing heads that can be adapted to suit varying field conditions, e.g. as a diffuse reflection sensor or as a through-beam sensor with axial or radial light emission or with a 90mm flexible stainless steel sleeve which is even capable of "looking" round corners, if needed.

The advantages of plastic optic fibers are the small bending radii. The fiber optics are bendable in any directions within the stated bending radii. It is also possible to cut the fibers in the field to any desired length using the fiber cutting tool (POF-CUTTER).



### Function of plastic optical fiber

(D = transmitted light operation, D/90 = transmitted light operation  $90^{\circ}$  angular

R = reflected light operation, R/90 = reflected light operation 90° angular)

Operating distance (in mm)

**Sensor head type** (e.g. d2.5/d1 = sensor head with housing Ø 2.5mm and Ø 1mm)

Fiber cross section of plastic optical fiber (in mm)

Total length of optical fiber (in mm)

Special versions:

-HT: Sensor head with mit increased temperature stability up to 350°C

-VA: Stainless steel sheathing of the fibers

-CSC: Cross section converter

-SPX: Simplex (plastic optical fiber cable, without a sensor head)





### **Application**

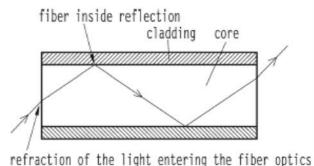
### Applications with plastic optical fibers of POF Series

The excellent optical and mechanical characteristics of plastic optical fibers mean they are particularly well-suited to the sensing of small objects in production and automated systems, especially where difficult environmental and installation conditions exist (e.g. in environments with high levels of vibration).

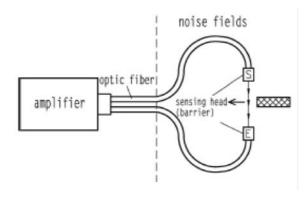
As no electrical energy is transmitted over the fibers it is possible to use them in applications with high magnetic fields and with high levels of electrical noise or in radioactive environments as well as in explosion-hazardous areas. In these cases it is necessary to mount the amplifier away from the hazardous area.

Plastic optical fibers can be found in a wide variety of industries including machine building, chemical, pharmaceutical, ceramics and plastics.

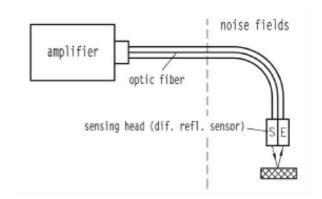
# Reflection inside a plastic optical fiber



### Through-beam sensor



### Diffuse reflection sensor



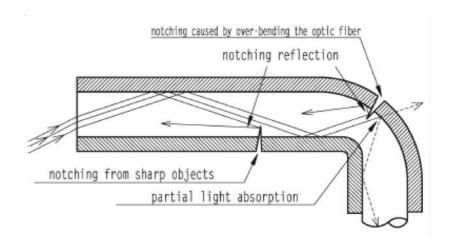
### Instructions for use

If there is too much of a kink in the fiber optics, or if they get nicked by sharp objects, then this will cause a dimming of the light in the fiber optics.

In case of high mechanical stress (e.g. bending or squeezing for many times) the plastic optical fiber can be damaged at the highly stressed points.

For the installation it must be considered that plastic optical fibers can only be used for applications within the temperature range -55°C to +80°C. For higher temperatures use type POF-R-HT-M6x0.75/d4-(1.0)-2000-VA (up to +350°C) or glass fibers of FIO Series.

Chemicals such as organic solvents or gasoline may damage plastic optic fibers.







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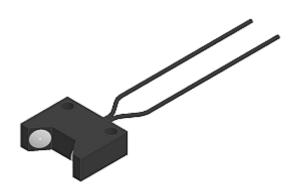
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POF-R-12-18x14x6-(0.5)-2000

(Item no. 802182)



POF = Plastic optical fiber R = Reflected light operation 12 = Sensing range 12mm

18x14x6 = Sensor head type  $18mm \times 14mm \times 6mm$ 

(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

2000 = Total length 2000mm

 $\begin{array}{lll} \text{Material sensor head:} & \text{Plastic (ABS)} \\ \text{Design sheath:} & 2x \varnothing \ 1.0\text{mm} \\ \text{Design fiber:} & 2x \varnothing \ 0.5\text{mm} \\ \text{Bending radius (rigid/flexible):} & 2\text{mm}/10\text{mm} \\ \end{array}$ 

Light emission:

Axial

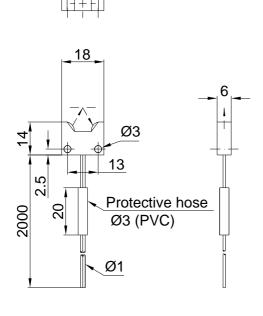
Temperature:

-40°C...+70°C

Enclosure rating:

IP40

(Delivery includes reduction sleeves)

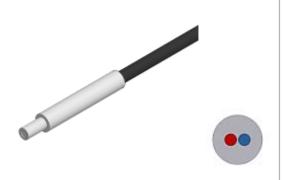


All dimensions in mm

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POF-R-25-d4/d1.5-(1.1)-1000

(Item no. 802136)



POF = Plastic optical fiber R = Reflected light operation 25 = Sensing range 25mm

d4/d1.5 = Sensor head type Ø 4mm and Ø 1.5mm

(1.1) = Fiber cross section Ø 1.1mm (transmitter and receiver)

1000 = Total length 1000mm

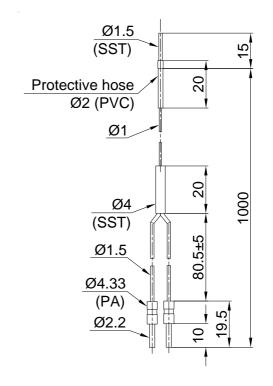
Material sensor head: Stainless steel 1.4301 (V2A)

 $\begin{array}{lll} \text{Design sheath:} & 2x \ \emptyset \ \text{1.5mm} \\ \text{Design fiber:} & 2x \ \emptyset \ \text{1.1mm} \\ \text{Bending radius (rigid/flexible):} & 2mm/10mm \end{array}$ 

Light emission: Axial

Temperature: -55°C...+80°C

Enclosure rating: IP40





POF-R-30-M6x0.75/d2.5-(1.0)-2000 (Item no. 802075)

POF = Plastic optical fiber R = Reflected light operation 30 = Sensing range 30mm

M6x0.75/d2.5 = Sensor head type M6 (fine-pitch thread) and

Ø 2.5mm

(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver)

2000 = Total length 2000mm

Material sensor head:

Design sheath:

Design fiber:

Design fiber:

Design fiber:

Ending radius (rigid/flexible):

2x Ø 2.2mm

2x Ø 1.0mm

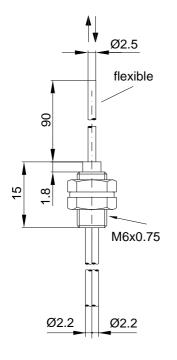
25mm/-
Light emission:

Axial

Temperature: -25°C...+70°C

Enclosure rating: IP67

Special feature: Flexible attachment



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All dimensions in mm

POF-R-32-d3-(0.5)-2000

(Item no. 802183)



POF = Plastic optical fiber R = Reflected light operation 32 = Sensing range 32mm d3 = Sensor head type Ø 3mm

(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

2000 = Total length 2000mm

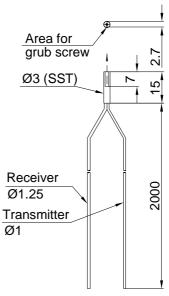
Material sensor head: Stainless steel 1.4301 (V2A)
Design sheath: 1x Ø 1.0mm und 1x Ø 1.25mm

Design fiber: 2x Ø 0.5mm Bending radius (rigid/flexible): 1mm/--Light emission: Axial

Temperature: -40°C...+60°C

Enclosure rating: IP40

Transmitter 1 fiber Ø0.5 Receiver 9 fibers Ø 0.265



All dimensions in mm

Sensor W



POF-R-32-M4/M3-(0.5)-2000

(Item no. 802077)



POF = Plastic optical fiber R = Reflected light operation 32 = Sensing range 32mm

M4/M3 = Sensor head type M4 and M3

(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

2000 = Total length 2000mm

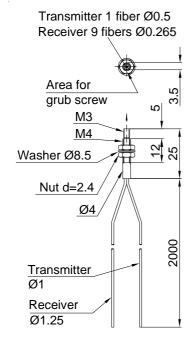
Material sensor head: Brass

Design sheath: 1x Ø 1.0mm und 1x Ø 1.25mm

Design fiber: 2x Ø 0.5mm Bending radius (rigid/flexible): 1mm/--Light emission: Axial

Temperature: -40°C...+60°C

Enclosure rating: IP40



All dimensions in mm

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POF-R-35-d4/d3-(0.5)-2000

(Item no. 802070)



••

POF = Plastic optical fiber R = Reflected light operation 35 = Sensing range 35mm

d4/d3 = Sensor head type Ø 4mm and Ø 3mm

(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

2000 = Total length 2000mm

Material sensor head:

Design sheath:

Design fiber:

Design fiber:

Design fiber:

Design fiber:

2x Ø 1.1mm

2x Ø 0.5mm

Bending radius (rigid/flexible):

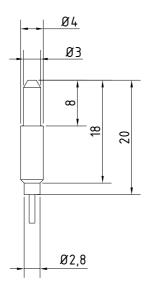
25mm/-
Light emission:

Axial

Temperature: -30°C...+70°C

Enclosure rating: IP40

(Delivery includes reduction sleeves)



All dimensions in mm

Sensor





POF-R-35-M4/d3-(0.5)-2000

(Item no. 802069)





POF = Plastic optical fiber R = Reflected light operation 35 = Sensing range 35mm

M4/d3 = Sensor head type M4 and Ø 3mm

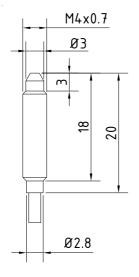
(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

2000 = Total length 2000mm

Temperature: -30°C...+70°C

Enclosure rating: IP40

(Delivery includes reduction sleeves)



All dimensions in mm

POF-R-40-M6x0.75/d4-(1.0)-2000

(Item no. 802074)





POF = Plastic optical fiber

R = Reflected light operation

40 = Sensing range 40mm

M6x0.75/d4 = Sensor head type M6 (fine-pitch thread) and

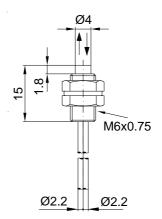
Ø 4mm

(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver)

2000 = Total length 2000mm

Temperature: -25°C...+70°C

Enclosure rating: IP67





POF-R-45-M4/d2.5-(0.5)-2000

(Item no. 802184)



POF = Plastic optical fiber R = Reflected light operation 45 = Sensing range 45mm

M4/d2.5 = Sensor head type M4 and Ø 2.5mm

(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

2000 = Total length 2000mm

Material sensor head: Stainless steel 1.4301 (V2A)

 $\begin{array}{lll} \text{Design sheath:} & 2x \ \emptyset \ 1.0\text{mm} \\ \text{Design fiber:} & 2x \ \emptyset \ 0.5\text{mm} \\ \text{Bending radius (rigid/flexible):} & 2\text{mm}/10\text{mm} \end{array}$ 

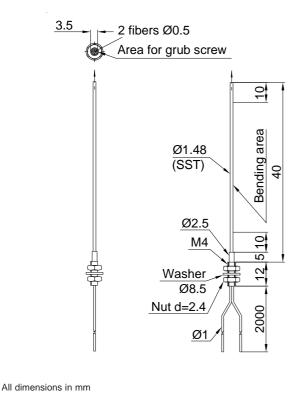
Light emission:

Axial

Temperature: -55°C...+80°C

Enclosure rating: IP67

(Delivery includes reduction sleeves)



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POF-R-55-M4/M3-(0.5)-2000

(Item no. 802076)



POF = Plastic optical fiber R = Reflected light operation 55 = Sensing range 55mm

M4/M3 = Sensor head type M4 and M3

(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

2000 = Total length 2000mm

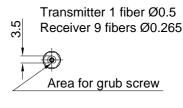
Material sensor head: Stainless steel 1.4301 (V2A) Design sheath:  $1x \varnothing 1.0mm \text{ und } 1x \varnothing 1.25mm$ 

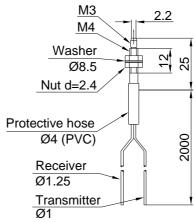
Design fiber:  $2x \varnothing 0.5mm$  Bending radius (rigid/flexible): 2mm/10mm

Light emission: Axial

Temperature: -55°C...+80°C

Enclosure rating: IP40





All dimensions in mm

nsor Instruments



POF-R-60-M5x0.5-(0.5)-2000

(Item no. 802071)



••

POF = Plastic optical fiber R = Reflected light operation 60 = Sensing range 60mm

M5x0.5 = Sensor head type M5 (fine-pitch thread)

(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

2000 = Total length 2000mm

Material sensor head: Stainless steel 1.4301 (V2A)

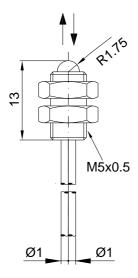
Design sheath:  $2x \varnothing 1.0mm$ Design fiber:  $2x \varnothing 0.5mm$ Bending radius (rigid/flexible): 25mm/--

Light emission: Axial, cylindric light beam

Temperature: -25°C...+70°C

Enclosure rating: IP67

(Delivery includes reduction sleeves)



All dimensions in mm

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POF-R-75-d6/d4-(1.0)-2000

(Item no. 802073)





POF = Plastic optical fiber R = Reflected light operation 75 = Sensing range 75mm

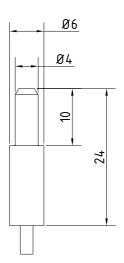
d6/d4 = Sensor head type Ø 6mm and Ø 4.5mm

(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver)

2000 = Total length 2000mm

Temperature: -30°C...+70°C

Enclosure rating: IP67







POF-R-75-M6/d4.5-(1.0)-2000

(Item no. 802072)





POF = Plastic optical fiber R = Reflected light operation 75 = Sensing range 75mm

M6/d4.5 = Sensor head type M6 and Ø 4.5mm

(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver) 2000 = Total length 2000mm

Material sensor head:

Design sheath:

Design fiber:

Design fiber:

Design fiber:

2x Ø 2.2mm

2x Ø 1.0mm

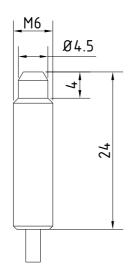
Bending radius (rigid/flexible):

25mm/-
Light emission:

Axial

Temperature: -30°C...+70°C

Enclosure rating: IP67



All dimensions in mm

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POF-R-90-M4-(1.0)-2000

(Item no. 802186)



••

POF = Plastic optical fiber R = Reflected light operation 90 = Sensing range 90mm M4 = Sensor head type M4

(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver)

2000 = Total length 2000mm

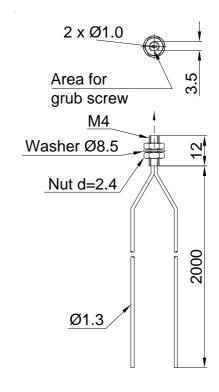
Material sensor head: Stainless steel 1.4301 (V2A)

Design sheath: 2x Ø 1.3mm
Design fiber: 2x Ø 1.0mm
Bending radius (rigid/flexible): 1mm/-Light emission: Axial

Temperature: -40°C...+60°C

Enclosure rating: IP67

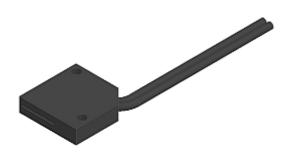
(Delivery includes reduction sleeves)





POF-R-110-20x20x5-(1.1)-2000

(Item no. 802187)



POF = Plastic optical fiber R = Reflected light operation 110 = Sensing range 110mm

5x20x20 = Sensor head type 5mm x 20mm x 20mm

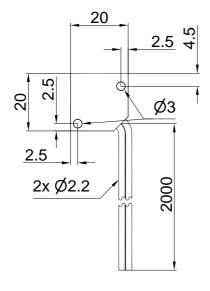
(1.1) = Fiber cross section  $\emptyset$  1.1mm (transmitter and receiver)

2000 = Total length 2000mm

Material sensor head: Plastic (PPS)
Design sheath: 2x Ø 2.2mm
Design fiber: 2x Ø 1.1mm
Bending radius (rigid/flexible): 2mm/10mm

Light emission: Axial, line 10.85mm Temperature: -55°C...+80°C

Enclosure rating: IP40



All dimensions in mm

POF-R-110-d3-(1.0)-2000

(Item no. 802188)



POF = Plastic optical fiber
R = Reflected light operation
110 = Sensing range 110mm
d3 = Sensor head type Ø 3mm

(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver)

2000 = Total length 2000mm

Material sensor head: Stainless steel 1.4301 (V2A)

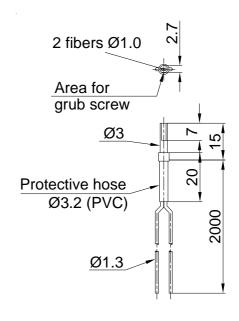
 $\begin{array}{lll} \text{Design sheath:} & 2x \not \text{Ø 1.3mm} \\ \text{Design fiber:} & 2x \not \text{Ø 1.0mm} \\ \text{Bending radius (rigid/flexible):} & 4mm/10mm \end{array}$ 

Light emission: Axial

Temperature: -55°C...+80°C

Enclosure rating: IP67

(Delivery includes reduction sleeves)



All dimensions in mm

Sensor





POF-R-110-M6/d2.5-(1.1)-2000

(Item no. 802189)



POF = Plastic optical fiber R = Reflected light operation

110 = Sensing range 110mm

M6/d2.5 = Sensor head type M6 and Ø 2.5mm

(1.1) = Fiber cross section Ø 1.1mm (transmitter and receiver) 2000 = Total length 2000mm

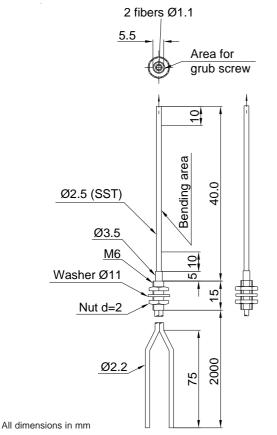
Material sensor head: Stainless steel 1.4301 (V2A)

Design sheath: 2x Ø 2.2mm 2x Ø 1.1mm Design fiber: Bending radius (rigid/flexible): 4mm/10mm

Light emission: Axial

Temperature: -55°C...+80°C

Enclosure rating: IP67



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POF-R-125-M3/d2-(0.5)-2000

(Item no. 802190)



POF = Plastic optical fiber R = Reflected light operation 125 = Sensing range 125mm

M3/d2 = Sensor head type M3 and Ø 2mm

(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

2000 = Total length 2000mm

Material sensor head: Stainless steel 1.4301 (V2A)

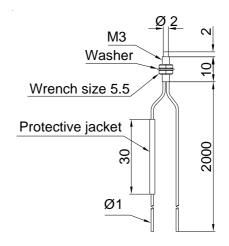
Design sheath: 2x Ø 1.0mm Design fiber: 2x Ø 0.5mm Bending radius (rigid/flexible): 2mm/10mm

Light emission: Axial

Temperature: -55°C...+80°C

Enclosure rating: IP67

(Delivery includes reduction sleeves)







POF-R-125-M4/d2.5-(0.5)-2000

(Item no. 802191)



POF = Plastic optical fiber R = Reflected light operation 125 = Sensing range 125mm

M4/d2.5 = Sensor head type M4 and Ø 2.5mm

(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver) 2000 = Total length 2000mm

Material sensor head: Stainless steel 1.4301 (V2A)

Design sheath: 2x Ø 1.0mm Design fiber: 2x Ø 0.5mm Bending radius (rigid/flexible): 2mm/10mm

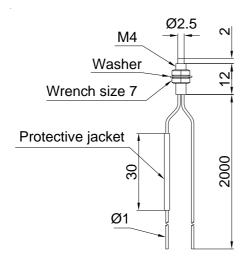
Light emission:

Axial

-55°C...+80°C Temperature:

Enclosure rating: IP67

(Delivery includes reduction sleeves)



All dimensions in mm

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POF-R-220-M6-(1.1)-2000

(Item no. 802192)





POF = Plastic optical fiber R = Reflected light operation 220 = Sensing range 220mm M6 = Sensor head type M6

(1.1) = Fiber cross section Ø 1.1mm (transmitter and receiver)

2000 = Total length 2000mm

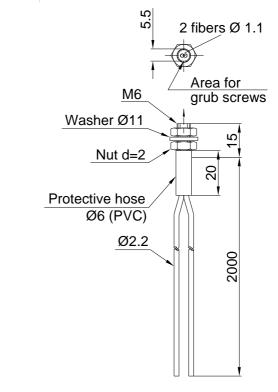
Material sensor head: Stainless steel 1.4301 (V2A)

Design sheath: 2x Ø 2.2mm Design fiber: 2x Ø 1.1mm Bending radius (rigid/flexible): 4mm/10mm

Light emission: Axial

Temperature: -55°C...+80°C

Enclosure rating: IP67

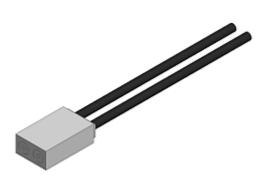






POF-R-230-15x9.5x5.2-(1.1)-2000

(Item no. 802193)



POF = Plastic optical fiber

R = Reflected light operation

230 = Sensing range 230mm

15x9.5x5.2 = Sensor head type 15mm x 9.5mm x 5.2mm

(1.1) = Fiber cross section Ø 1.1mm (transmitter and receiver)

2000 = Total length 2000mm

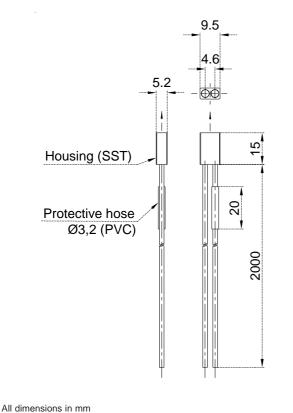
Material sensor head: Stainless steel 1.4301 (V2A)

Design sheath: 2x Ø 2.2mm Design fiber: 2x Ø 1.1mm Bending radius (rigid/flexible): 1mm/--

Light emission: Axial, lens made of glass

-25°C...+55°C Temperature:

Enclosure rating: IP40



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POF-R-400-M6/d4.5-(1.0)-2000

(Item no. 802194)





POF = Plastic optical fiber R = Reflected light operation 400 = Sensing range 400mm

M6/d4.5 = Sensor head type M6 and Ø 4.5mm

(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver)

2000 = Total length 2000mm

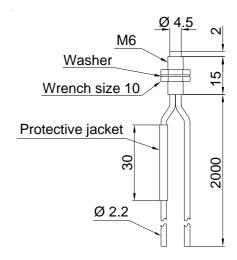
Material sensor head: Stainless steel 1.4301 (V2A)

Design sheath: 2x Ø 2.2mm Design fiber: 2x Ø 1.0mm Bending radius (rigid/flexible): 2mm/10mm

Light emission: Axial

-55°C...+80°C Temperature:

Enclosure rating: IP40







25

M6x1

### POF-R-HT-M6x0.75/d4-(1.0)-2000-VA

(Item no. 802078)





POF = Plastic optical fiber

R = Reflected light operation

HT = High Temperature (the sensor head along with a cable length of approx. 1720mm is temperature resistant up to 350°C)

M6x0.75/d4 = Sensor head type M6 (fine-pitch thread) and Ø 4mm

(1.0) = Fiber cross section Ø 1.0mm

2000 = Total length 2000mm

V A= Stainless steel sheathing

Please note: Connection area of control electronics suitable (over a length of

approx. 280 mm) only for normal temperature range!

Sensing range:

260mm

Material sensor head:

Stainless steel 1.4301 (V2A)

Design sheath:

1x Ø 3.8mm (V A) or

2x Ø 3.0mm (silicone)

or 2x Ø 2.2mm

Design fiber:

Ø 1.0mm

Bending radius (rigid/flexible): 25mm/---Light emission:

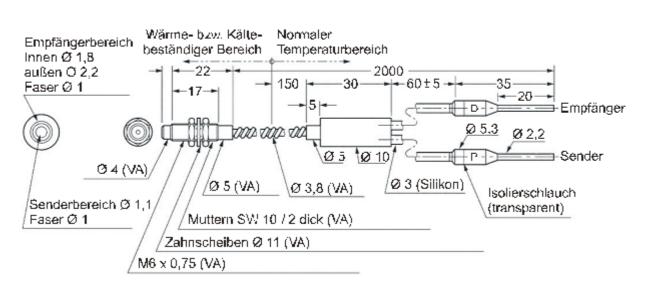
Coaxial

Temperature:

-60°C...+350°C (see above)

Enclosure rating:

(to be supplemented)



All dimensions in mm

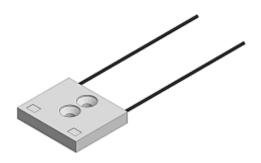
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POF-R/90-12-24x21x4-(0.5)-2000

(Item no. 802195)



POF = Plastic optical fiber

R/90 = Reflected light operation, optics lateral 90°

12 = Sensing range 12mm

24x21x4 = Sensor head type 24mm x 21mm x 4mm

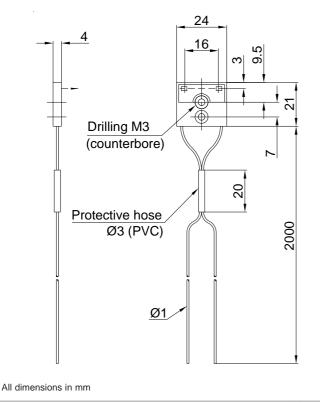
(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

2000 = Total length 2000mm

Material sensor head: **Brass** Design sheath: 2x Ø 1.0mm 2x Ø 0.5mm Design fiber: Bending radius (rigid/flexible): 1mm/--Light emission: Lateral Temperature: -40°C...+60°C

Enclosure rating: IP40

(Delivery includes reduction sleeves)



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POF-R/90-25-d3/d1.5-(0.5)-2000

(Item no. 802126)



POF = Plastic optical fiber

R/90 = Reflected light operation, optics lateral 90°

25 = Sensing range 25mm

d3/d1.5 = Sensor head type Ø 3mm and Ø 1.5mm

(0.5) = Fiber cross section  $\emptyset$  0.5mm (transmitter and receiver)

2000 = Total length 2000mm

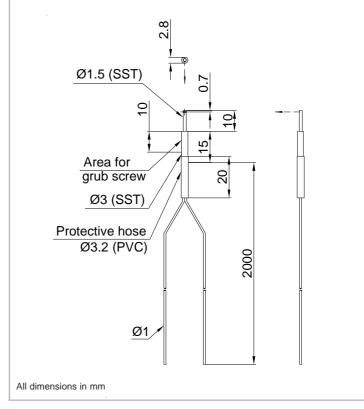
Stainless steel 1.4301 (V2A) Material sensor head:

Design sheath: 2x Ø 1.0mm Design fiber: 2x Ø 0.5mm Bending radius (rigid/flexible): 2mm/10mm Light emission: Lateral

-55°C...+80°C Temperature:

IP30 Enclosure rating:

(Delivery includes reduction sleeves)





POF-R/90-45-d5/d2-(1.1)-2000

(Item no. 802125)



POF = Plastic optical fiber

R/90 = Reflected light operation, optics lateral 90°

45 = Sensing range 45mm

d5/d2 = Sensor head type Ø 5mm and Ø 2mm

(1.1) = Fiber cross section 1.1mm (transmitter and receiver)

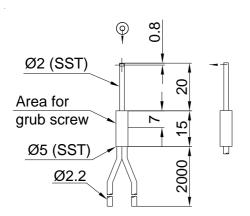
2000 = Total length 2000mm

Material sensor head: Stainless steel 1.4301 (V2A)

Design sheath: 2x Ø 2.2mm Design fiber: 2x Ø 1.1mm Bending radius (rigid/flexible): 4mm/10mm Light emission: Lateral

-55°C...+80°C Temperature:

IP30 Enclosure rating:

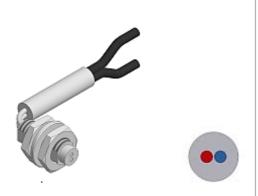


All dimensions in mm

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(Item no. 802185)



POF = Plastic optical fiber

R/90 = Reflected light operation, optics lateral 90°

85 = Sensing range 85mm

M8/d4 = Sensor head type M8 and Ø 4mm

(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver)

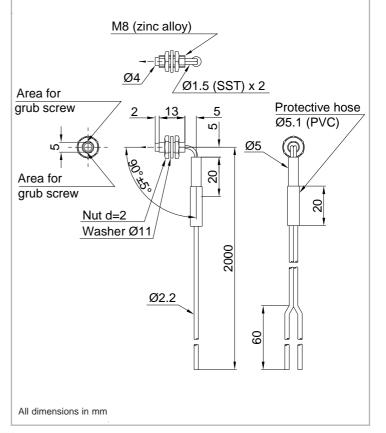
2000 = Total length 2000mm

Material sensor head: Stainless steel 1.4301 (V2A)

Design sheath: 2x Ø 2.2mm Design fiber: 2x Ø 1.0mm Bending radius (rigid/flexible): 4mm/10mm Light emission: Lateral

-55°C...+80°C Temperature:

Enclosure rating: IP67





POF-SPX1-d2.2-(1.0)-(length)

(Item no. see below)





POF = Plastic optical fiber SPX1 = Simplex, fiber 1-fold d2.2 = Sheath Ø 2.2mm (1.0) = Fiber cross section 1.0mm (length) = Length as per request

Design sheath:  $1x \varnothing 2.2mm$  Design fiber:  $1x \varnothing 1.0mm$  Bending radius (rigid/flexible): 10mm/-- Temperature:  $-20^{\circ}C...+50^{\circ}C$ 

Enclosure rating: IP67

POF-SPX1-d2.2-(1.0)-1000 Length 1000 mm (Item no. 802140) POF-SPX1-d2.2-(1.0)-2000 Length 2000 mm (Item no. n.n.)







POF-D-40-d1-(0.5)-500

(Item no. 802196)



POF = Plastic optical fiber

D = Through-beam operation

40 = Sensing range 40mm

d1 = Sensor head type Ø 1mm

(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

500 = Total length 500mm

Material sensor head: Stainless steel 1.4301 (V2A)

Design sheath:  $2x \varnothing 1.0mm$ Design fiber:  $2x \varnothing 0.5mm$ Bending radius (rigid/flexible): 2mm/10mm

Light emission:

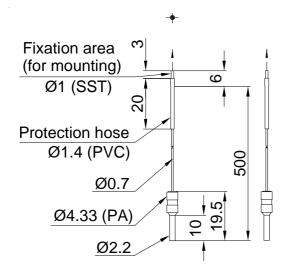
Axial

IP67

Temperature: -55°C...+80°C

Enclosure rating:

(Delivery includes reduction sleeves)



All dimensions in mm

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POF-D-80-15x15x5-(0.5)-2000

(Item no. 802146)



POF = Plastic optical fiber D = Through-beam operation 80 = Sensing range 80mm

15x15x5 = Sensor head type 15mm x 15mm x 5mm

(0.5) = Faserguerschnitt Ø 0.5mm (transmitter and receiver)

2000 = Total length 2000mm

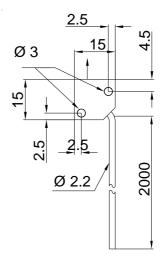
 $\begin{array}{lll} \text{Material sensor head:} & \text{Plastic (PPS)} \\ \text{Design sheath:} & 2x \varnothing 1.0\text{mm} \\ \text{Design fiber:} & 2x \varnothing 0.5\text{mm} \\ \text{Bending radius (rigid/flexible):} & 2\text{mm}/10\text{mm} \\ \end{array}$ 

Light emission: Axial

Temperature: -55°C...+80°C

Enclosure rating: IP40

(Delivery includes reduction sleeves)







POF-D-100-d3/d1.5-(0.5)-2000

(Item no. 802141)



.

POF = Plastic optical fiber

D = Through-beam operation

100 = Sensing range 100mm

d3/d1.5 = Sensor head type Ø 3mm and Ø 1.5mm

(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

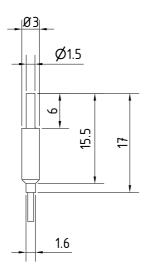
2000 = Total length 2000mm

Material sensor head: Aluminum Design sheath:  $2x \varnothing 1.1$ mm Design fiber:  $2x \varnothing 0.5$ mm Bending radius (rigid/flexible): 25mm/--Light emission: Axial

Temperature: -30°C...+70°C

Enclosure rating: IP67

(Delivery includes reduction sleeves)



All dimensions in mm

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POF-D-100-d4/d3-(0.5)-2000

(Item no. 802174)



.

POF = Plastic optical fiber

D = Through-beam operation

100 = Sensing range 100mm

d4/d3 = Sensor head type Ø 4mm and Ø 3mm

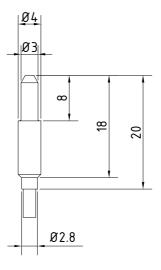
(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

2000 = Total length 2000mm

Material sensor head: Brass
Design sheath: 2x Ø 2.2mm
Design fiber: 2x Ø 0.5mm
Bending radius (rigid/flexible): 25mm/-Light emission: Axial

Temperature: -30°C...+70°C

Enclosure rating: (to be supplemented)



All dimensions in mm

Sensor





POF-D-100-M3/d2-(0.5)-2000

(Item no. 802142)





POF = Plastic optical fiber

D = Through-beam operation

100 = Sensing range 100mm

M3/d2 = Sensor head type M3 and Ø 2mm

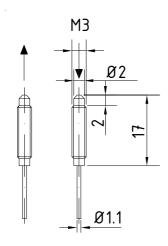
(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

2000 = Total length 2000mm

Temperatur: -30°C...+70°C

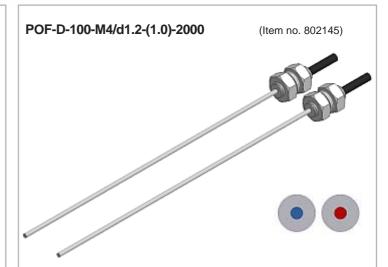
Schutzart: IP67

(Delivery includes reduction sleeves)



All dimensions in mm

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POF = Plastic optical fiber D = Through-beam operation 120 = Sensing range 120mm

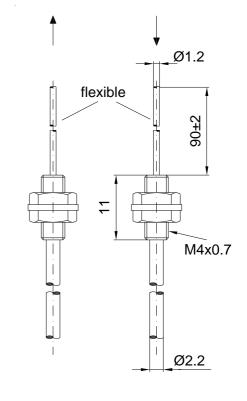
M4/d1.2 = Sensor head type M4 and Ø 1.2mm

(1.0) = Fiber cross section  $\emptyset$  1.0mm (transmitter and receiver)

2000 = Total length 2000mm

Temperatur: -25°C...+70°C

Schutzart: IP67









POF-D-120-M4/M2.6-(1.0)-2000

(Item no. 802147)



POF = Plastic optical fiber D = Through-beam operation 120 = Sensing range 120mm

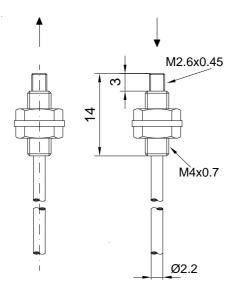
M4/M2.6 = Sensor head type M4 and M2.6

(1.0) = Fiber cross section  $\emptyset$  1.0mm (transmitter and receiver)

2000 = Total length 2000mm

Temperature: -25°C...+70°C

Enclosure rating: IP67



All dimensions in mm

POF-D-140-d1.5-(0.5)-2000

(Item no. 802197)



.

POF = Plastic optical fiber
D = Through-beam operation
140 = Sensing range 140mm

d1.5 = Sensor head type Ø 1.5mm

(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

2000 = Total length 2000mm

Material sensor head: Stainless steel 1.4301 (V2A)

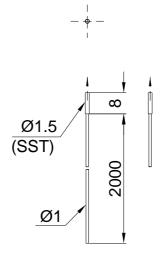
 $\begin{array}{lll} \text{Design sheath:} & 2x \ \varnothing \ 1.0 \text{mm} \\ \text{Design fiber:} & 2x \ \varnothing \ 0.5 \text{mm} \\ \text{Bending radius (rigid/flexible):} & 2 \text{mm/10mm} \end{array}$ 

Light emission: Axial

Temperature: -55°C...+80°C

Enclosure rating: IP67

(Delivery includes reduction sleeves)





POF-D-140-M3/d0.88-(0.5)-2000

(Item no. 802198)



POF = Plastic optical fiber D = Through-beam operation 140 = Sensing range 140mm

M3/d0.88 = Sensor head type M3 and Ø 0.88mm

(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver) 2000 = Total length 2000mm

Material sensor head: Stainless steel 1.4301 (V2A)

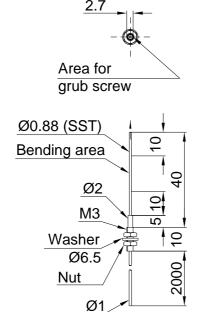
Design sheath: 2x Ø 1.0mm 2x Ø 0.5mm Design fiber: Bending radius (rigid/flexible): 2mm/10mm

Light emission: axial

-55°C...+80°C Temperature:

Enclosure rating: IP67

(Delivery includes reduction sleeves)



All dimensions in mm

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POF-D-140-M3/d2-(0.5)-2000

(Item no. 802199)



POF = Plastic optical fiber D = Through-beam operation 140 = Sensing range 140mm

M3/d2 = Sensor head type M3 and Ø 2mm

(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

2000 = Total length 2000mm

Material sensor head: Stainless steel 1.4301 (V2A)

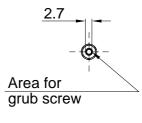
Design sheath: 2x Ø 1.0mm Design fiber: 2x Ø 0.5mm Bending radius (rigid/flexible): 2mm/10mm

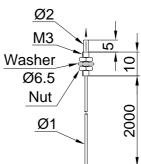
Light emission: axial

Temperature: -55°C...+80°C

Enclosure rating: IP67

(Delivery includes reduction sleeves)









POF-D-140-M4/M2.6-(1.0)-2000

(Item no. 802200)



POF = Plastic optical fiber D = Through-beam operation 140 = Sensing range 140mm

M4/M2.6 = Sensor head type M4 and M2.6

(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver)

2000 = Total length 2000mm

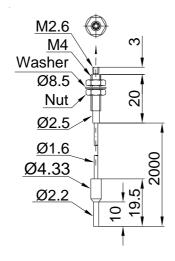
Material sensor head: (to be supplemented)

Design sheath: 2x Ø 2.2mm
Design fiber: 2x Ø 1.0mm
Bending radius (rigid/flexible): 10mm/10mm

Light emission: Axial

Temperature: -60°C...+200°C

Enclosure rating: IP40



All dimensions in mm

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POF-D-200-M4/d3-(1.0)-2000

(Item no. 802201)



POF = Plastic optical fiber D = Through-beam operation 200 = Sensing range 200mm

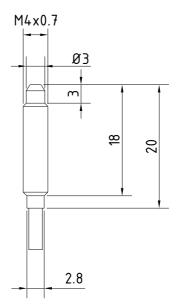
M4/d3 = Sensor head type M4 and Ø 3mm

(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver)

2000 = Total length 2000mm

Material sensor head: Brass
Design sheath: 2x Ø 2.2mm
Design fiber: 2x Ø 1.0mm
Bending radius (rigid/flexible): 25mm/-Light emission: Axial

Temperature: -30°C...+70°C Enclosure rating: (to be supplemented)



All dimensions in mm

Sensor





POF-D-290-d3/d2-(1.1)-2000

(Item no. 802207)



POF = Plastic optical fiber

D = Through-beam operation

290 = Sensing range 290mm

d3/d2 = Sensor head type Ø 3mm and Ø 2mm

(1.1) = Fiber cross section Ø 1.1mm (transmitter and receiver)

2000 = Total length 2000mm

Material sensor head: Stainless steel 1.4301 (V2A)

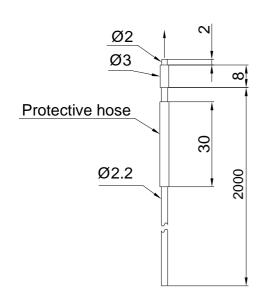
Design sheath: 2x Ø 2.2mm
Design fiber: 2x Ø 1.1mm
Bending radius (rigid/flexible): 1mm/-Light emission: Axial

Temperature: -40°C...+60°C

Enclosure rating:

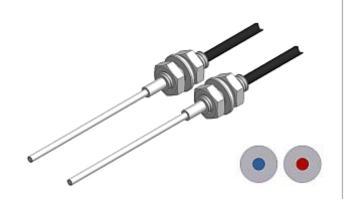


IP67



POF-D-400-M4/d1.48-(1.0)-2000

(Item no. 802203)



POF = Plastic optical fiber D = Through-beam operation 400 = Sensing range 400mm

M4/d1.48 = Sensor head type M4 and Ø 1.48mm

(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver)

2000 = Total length 2000mm

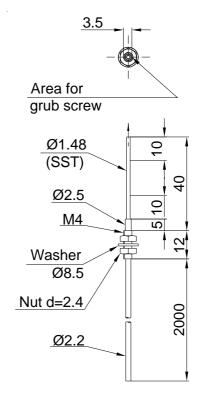
Material sensor head: Stainless steel 1.4301 (V2A)

 $\begin{array}{lll} \text{Design sheath:} & 2x \varnothing \ 2.2\text{mm} \\ \text{Design fiber:} & 2x \varnothing \ 1.0\text{mm} \\ \text{Bending radius (rigid/flexible):} & 4\text{mm/10mm} \end{array}$ 

Light emission: Axial

Temperature: -55°C...+80°C

Enclosure rating: IP67



All dimensions in mm

Sensor W





POF-D-440-M4/d3-(1.0)-2000

(Item no. 802204)



POF = Plastic optical fiber

 $\mathsf{D} = \mathsf{Through}\text{-}\mathsf{beam} \ \mathsf{operation}$ 

440 = Sensing range 440mm

M4/d3 = Sensor head type M4 and Ø 3mm

(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver)

2000 = Total length 2000mm

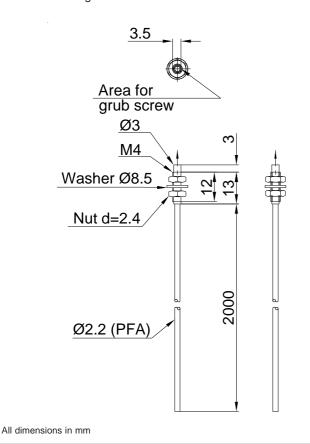
Material sensor head: (to be supplemented)

Design sheath:  $2x \varnothing 2.2mm$ Design fiber:  $2x \varnothing 1.0mm$ Bending radius (rigid/flexible): 25mm/25mm

Light emission: Axial

Temperature: -60°C...+130°C

Enclosure rating: IP40



POF-D-530-M4/M2.6-(1.0)-2000

(Item no. 802205)



POF = Plastic optical fiber D = Through-beam operation

530 = Sensing range 530mm

M4/M2.6 = Sensor head type M4 and M2.6

(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver)

2000 = Total length 2000mm

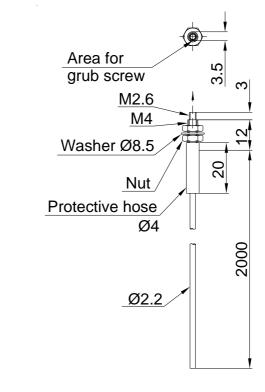
Material sensor head: Stainless steel 1.4301 (V2A)

 $\begin{array}{lll} \text{Design sheath:} & 2x \not \text{Ø 2.2mm} \\ \text{Design fiber:} & 2x \not \text{Ø 1.0mm} \\ \text{Bending radius (rigid/flexible):} & 4mm/10mm \end{array}$ 

Light emission: Axial

Temperature: -55°C...+80°C

Enclosure rating: IP67



All dimensions in mm

Sensor Instruments



POF-D-800-d2.5-(1.0)-2000

(Item no. 802208)



POF = Plastic optical fiber

D = Through-beam operation

800 = Sensing range 800mm

d2.5 = Sensor head type Ø 2.5mm

(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver)

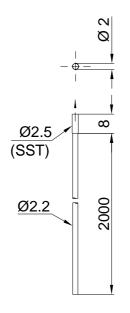
2000 = Total length 2000mm

Material sensor head: Stainless steel 1.4301 (V2A)

Design sheath: 2x Ø 2.2mm
Design fiber: 2x Ø 1.0mm
Bending radius (rigid/flexible): 10mm/-Light emission: Axial

Temperature: -40°C...+70°C

Enclosure rating: IP40



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All dimensions in mm

POF-D-1400-12x8x3-(0.5)-2000

(Item no. 802148)



POF = Plastic optical fiber

D = Through-beam operation

1400 = Sensing range 1400mm

12x8x3 = Sensor head type 12mm x 8mm x 3mm

(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

2000 = Total length 2000mm

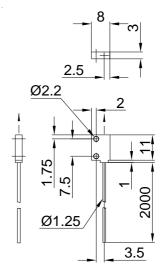
 $\begin{array}{lll} \text{Material sensor head:} & \text{Polycarbonat (PC)} \\ \text{Design sheath:} & 2x \not \text{Ø } 1.25\text{mm} \\ \text{Design fiber:} & 2x \not \text{Ø } 0.5\text{mm} \\ \text{Bending radius (rigid/flexible):} & 2\text{mm}/10\text{mm} \end{array}$ 

Light emission: Axial

Temperature: -40°C...+60°C

Enclosure rating: IP40

(Delivery includes reduction sleeves)





POF-D-14000-M14-(1.0)-10000

(Item no. 802209)



POF = Plastic optical fiber

D = Through-beam operation

14000 = Sensing range 14000mm

M14 = Sensor head type M14

(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver)

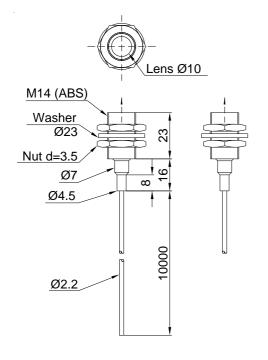
10000 = Total length 10000mm

Material sensor head: Plastic (ABS) 2x Ø 2.2mm Design sheath: Design fiber: 2x Ø 1.0mm Bending radius (rigid/flexible): 4mm/10mm Axial

Light emission:

-40°C...+70°C Temperature:

Enclosure rating: IP67



All dimensions in mm

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POF-D/90-100-d4-(1.0)-2000

(Item no. 802210)



POF = Plastic optical fiber

D/90 = Through-beam operation, optics lateral 90°

100 = Sensing range 100mm

d4 = Sensor head type Ø 4mm

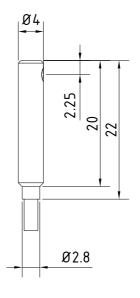
(1.0) = Fiber cross section Ø 1.0mm (transmitter and reiver)

2000 = Total length 2000mm

Material sensor head: Aluminum Design sheath: 2x Ø 2.2mm Design fiber: 2x Ø 1.0mm Bending radius (rigid/flexible): 25mm/--Light emission: Lateral

-30°C...+70°C Temperature:

(to be supplemented) Enclosure rating:



All dimensions in mm

Sensor







POF = Plastic optical fiber

D/90 = Through-beam operation, optics lateral 90°

180 = Sensing range 180mm

d2/d1 = Sensor head type Ø 2mm and Ø 1mm

(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver)

2000 = Total length 2000mm

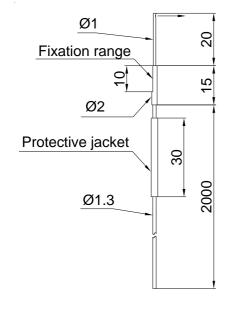
Material sensor head: Stainless steel 1.4301 (V2A)

 $\begin{array}{lll} \text{Design sheath:} & 2x \ \emptyset \ 1.5 \text{mm} \\ \text{Design fiber:} & 2x \ \emptyset \ 1.0 \text{mm} \\ \text{Bending radius (rigid/flexible):} & 4 \text{mm/10mm} \\ \text{Light emission:} & \text{Lateral} \end{array}$ 

Temperature: -55°C...+80°C

Enclosure rating: IP30

(Delivery includes reduction sleeves)



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All dimensions in mm



POF = Plastic optical fiber

D/90 = Through-beam operation, optics lateral 90°

200 = Sensing range 200mm

d2.5/d1.5 = Sensor head type Ø 2.5mm and Ø 1.5mm

(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver)

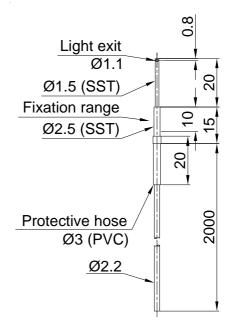
2000 = Total length 2000mm

Material sensor head: Stainless steel 1.4301 (V2A)

 $\begin{array}{lll} \text{Design sheath:} & 2x \varnothing 2.2\text{mm} \\ \text{Design fiber:} & 2x \varnothing 1.0\text{mm} \\ \text{Bending radius (rigid/flexible):} & 4\text{mm/}10\text{mm} \\ \text{Light emission:} & \text{Lateral} \\ \end{array}$ 

Temperature: -55°C...+80°C

Enclosure rating: IP30







POF-D/90-200-M4/d3-(1.0)-2000

(Item no. 802213)



POF = Plastic optical fiber

D/90 = Through-beam operation, optics lateral 90°

200 = Sensing range 200mm

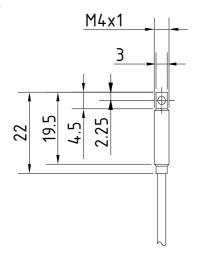
M4/d3 = Sensor head type Ø 3mm

(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver)

2000 = Total length 2000mm

Material sensor head: Aluminum Design sheath:  $2x \varnothing 2.2mm$  Design fiber:  $2x \varnothing 1.0mm$  Bending radius (rigid/flexible): 25mm/-- Light emission: Lateral Temperature:  $-30^{\circ}C...+70^{\circ}C$ 

Enclosure rating: (to be supplemented)



All dimensions in mm

### POF-D/90-230-M4/M2.6-(1.0)-2000

(Item no. 802202)



POF = Plastic optical fiber

D/90 = Through-beam operation, optics lateral 90°

230 = Sensing range 230mm

M4/M2.6 = Sensor head type M4 and M2.6

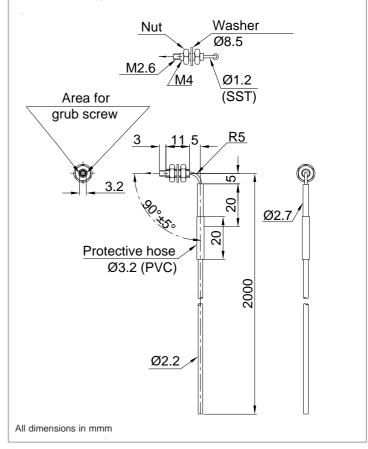
(1.0) = Fiber cross section Ø 1.0mm (transmitter and receiver)

2000 = Total length 2000mm

Material sensor head: Stainless steel 1.4301 (V2A)

Temperature: -55°C...+80°C

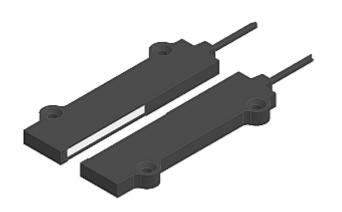
Enclosure rating: IP67





POF-D/90-350-69x20x5-(1.1)-2000

(Item no. 802214)



POF = Plastic optical fiber

D/90 = Through-beam operation, optics lateral 90°

350 = Sensing range 350mm

69x20x5 = Sensor head type 69mm x 20mm x 5mm

(1.1) = Fiber cross section Ø 1.1mm (transmitter and receiver)

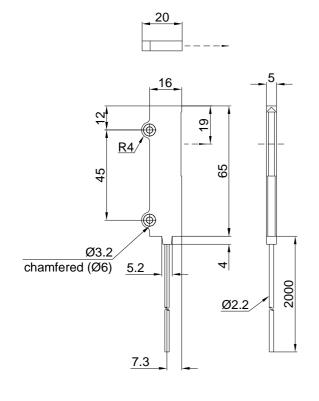
2000 = Total length 2000mm

Material sensor head: Polycarbonat (PC) 2x Ø 2.2mm Design sheath: Design fiber: 2x Ø 1.1mm Bending radius (rigid/flexible): 1mm/--

Lateral, line 32mm Light emission:

Temperature: -40°C...+55°C

Enclosure rating: IP40



POF-D/90-400-12x8.5x3-(0.5)-2000

(Item no. 802215)



POF = Plastic optical fiber

D/90 = Through-beam operation, optics lateral 90°

400 = Sensing range 400mm

12x8.5x3 = Sensor head type 12mm x 8.5mm x 3mm

(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

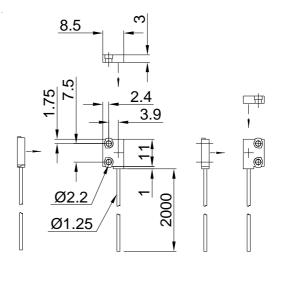
2000 = Total length 2000mm

Material sensor head: Polycarbonat (PC) 2x Ø 1.25mm Design sheath: Design fiber: 2x Ø 0.5mm Bending radius (rigid/flexible): 2mm/10mm Light emission: Lateral

Temperature: -40°C...+60°C

Enclosure rating: IP40

(Delivery includes reduction sleeves)



All dimensions in mm

Sensor





POF-D/90-700-d4-(1.1)-2000

(Item no. 802206)



POF = Plastic optical fiber

D/90 = Through-beam operation, optics lateral 90°

700 = Sensing range 700mm

d4 = Sensor head type Ø 4mm

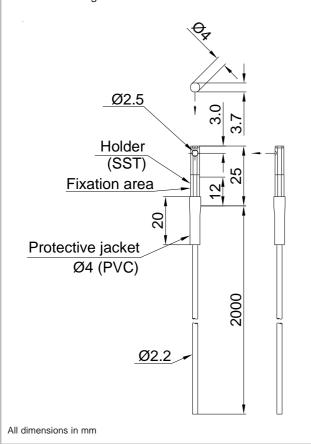
(1.1) = Fiber cross section  $\emptyset$  1.1mm (transmitter and receiver)

2000 = Total length 2000mm

Material sensor head: Polycarbonat (PC) 2x Ø 2.2mm Design sheath: Design fiber: 2x Ø 1.1mm Bending radius (rigid/flexible): 1mm/--Light emission: Lateral

-40°C...+60°C Temperature:

Enclosure rating: IP30



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POF-D/90-800-12x8x3-(0.5)-2000

(Item no. 802143)



POF = Plastic optical fiber

D/90 = Through-beam operation, optics lateral 90°

800 = Sensing range 800mm

12x8x3 = Sensor head type 12mm x 8mm x 3mm

(0.5) = Fiber cross section Ø 0.5mm (transmitter and receiver)

2000 = Total length 2000mm

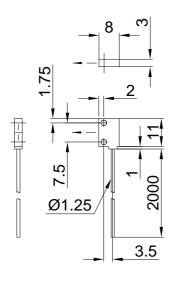
Material sensor head: Polycarbonat (PC) 2x Ø 1.25mm Design sheath: Design fiber: 2x Ø 0.5mm Bending radius (rigid/flexible): 2mm/10mm Light emission: Lateral

-40°C...+60°C

Temperature: IP40

Enclosure rating:

(Delivery includes reduction sleeves)







### POF-D/90-1500-31x13.5x4.2-(1.1)-2000 (Item no. 802216)



POF = Plastic optical fiber

D/90 = Through-beam operation, optics lateral 90°

1500 = Sensing range 1500mm

31x13.5x4.2 = Sensor head type  $31mm \times 13.5mm \times 4.2mm$  (1.1) = Fiber cross section Ø 1.1mm (transmitter and receiver)

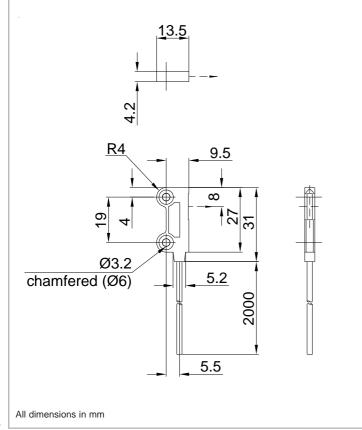
2000 = Total length 2000mm

Material sensor head: Polycarbonat (PC)
Design sheath: 2x Ø 2.2mm
Design fiber: 2x Ø 1.1mm
Bending radius (rigid/flexible): 1mm/--

Light emission: Lateral, line 11mm
Temperature: -40°C...+55°C

Enclosure rating:

IP40





### POF-D/90-CSC-31x13.5x4.2-(2.2x11)-2000

(Item no. 802144)



POF = Plastic optical fiber

D/90 = Through-beam operation, optics lateral 90°

CSC = Cross Section Converter

31x13.5x4.2 = Sensor head type 31mm x 13.5mm x 4.2mm

(2.2x11) = Fiber cross section 2.2mm x 11mm (transmitter and receiver)

2000 = Total length 2000mm

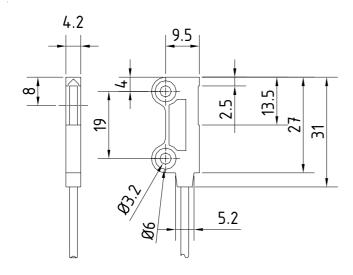
Material sensor head:Polycarbonat (PC)Design sheath: $2x \varnothing 1.3 mm$ Design fiber: $2x (2.2 mm \times 11 mm)$ Sensing range:up to 1900mm

Bending radius (rigid/flexible): 2mm/-Light emission: Lateral
Temperature: -40°C...+70°C

Enclosure rating: IP40

Special feature: Can be used in moving applications

(Delivery includes reduction sleeves)







POF-SPX2-d2.2-(1.0)-(length)

(Item no. see below)





POF = Plastic optical fiber SPX2 = Simplex, fiber 2-fold

d2.2 = Sheath Ø 2.2mm

(1.0) = Fiber cross section 1.0mm (transmitter and receiver) (length) = Length as per request (e.g. 1000mm, 2000mm)

Design sheath:  $2x \varnothing 2.2mm$  Design fiber:  $2x \varnothing 1.0mm$  Bending radius (rigid/flexible): 10mm/-Temperature:  $-20^{\circ}C...+50^{\circ}C$ 

Enclosure rating: IP67

**POF-SPX2-d2.2-(1.0)-1000** (Item no. 802079) **POF-SPX2-d2.2-(1.0)-2000** (Item no. t.b.d.y.)



All dimensions in mm

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**POF-CUTTER** 

(Item no. 802091)



Fiber cutting tool for optical fibers of POF Series

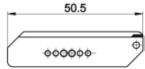
Material:

Plastic

Dimensions:

50.5 mm x 8 mm x 13 mm







### **Accessories**

### POF-SLV-2.2/1.1

(Item no. 802080)

(in case of a plastic optical fiber with a sheath  $\varnothing$  1.0 mm or  $\varnothing$  1.1 mm included, but can be ordered separatelyas well)

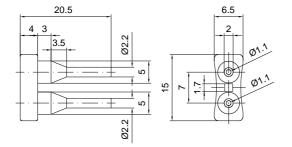


Reduction sleeve 2.2/1.1 (plastic, black) (delivery as a set = 1 pair for 1 transmitter and 1 receiver)

Set includes: 2 end sleeves +

2 crimp connections +

1 leadthrough



### POF-SLV-2.2/1.3

(Item no. 802092)

(in case of a plastic optical fiber with a sheath Ø 1.25 mm or Ø 1.3 mm included, but can be ordered separatelyas well)

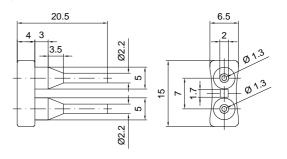


Reduction sleeve 2.2/1.3 (plastic, grey) (delivery as a set = 1 pair for 1 transmitter and 1 receiver)

Set includes: 2 end sleeves +

2 crimp connections +

1 leadthrough



All dimensions in mm

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